FIG. 1A

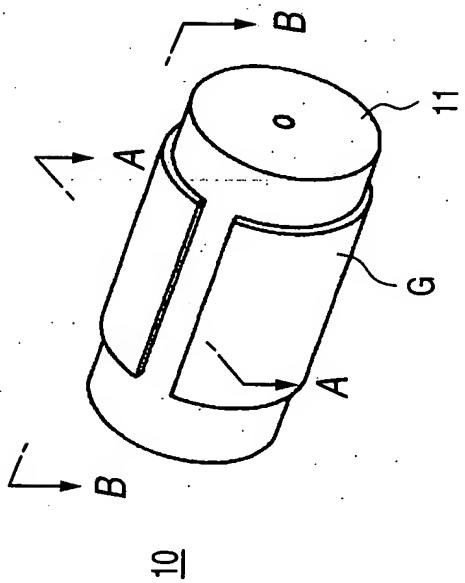


FIG. 1B

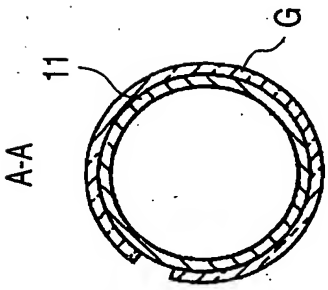


FIG. 1C

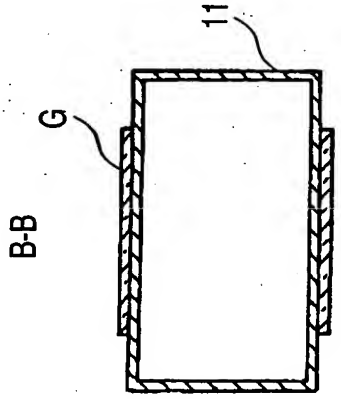


FIG. 2A

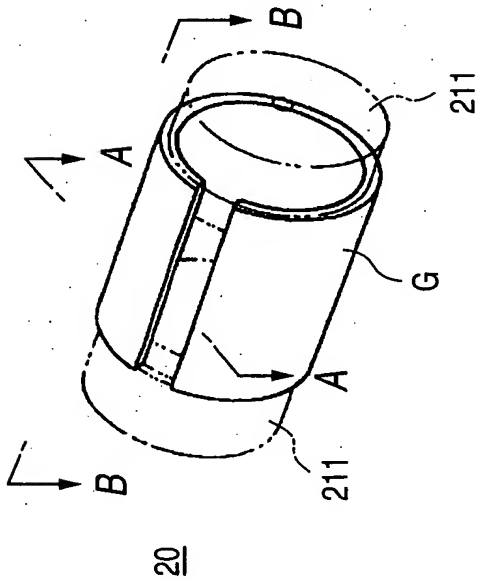


FIG. 2B

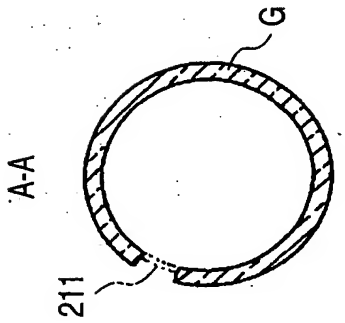


FIG. 2C

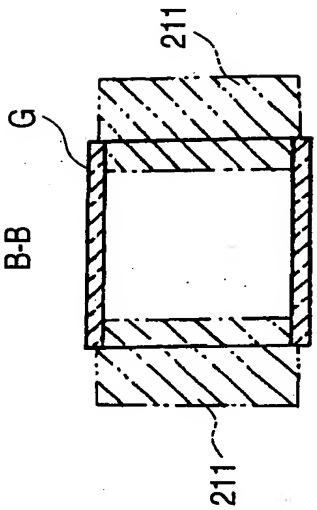


FIG. 3A

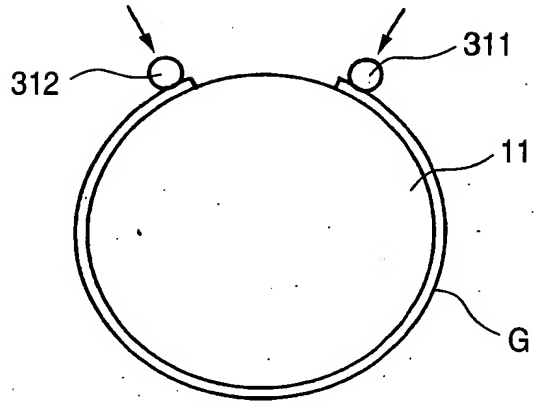


FIG. 3B

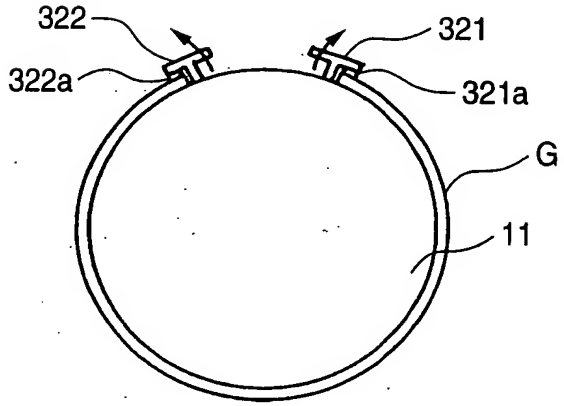


FIG. 4

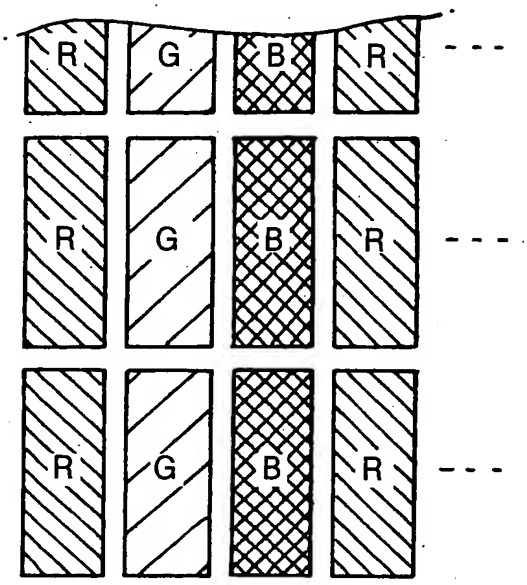


FIG. 5

		FLOAT PLATE GLASS [m]	GLASS WITH DOUBLE STRENGTH [m]	TEMPERED GLASS [m]
PERMISSIBLE STRESS [Mpa]		18	35	79
THICKNESS [m]	0.0011	R = 2.18	1.12	0.50
	0.0007	R = 1.39	0.71	0.32
	0.0005	R = 0.99	0.51	0.23
	0.0004	R = 0.79	0.41	0.18
	0.0002	R = 0.40	0.20	0.09
	0.0001	R = 0.20	0.10	0.05
	0.00005	R = 0.10	0.05	0.02

FIG. 6

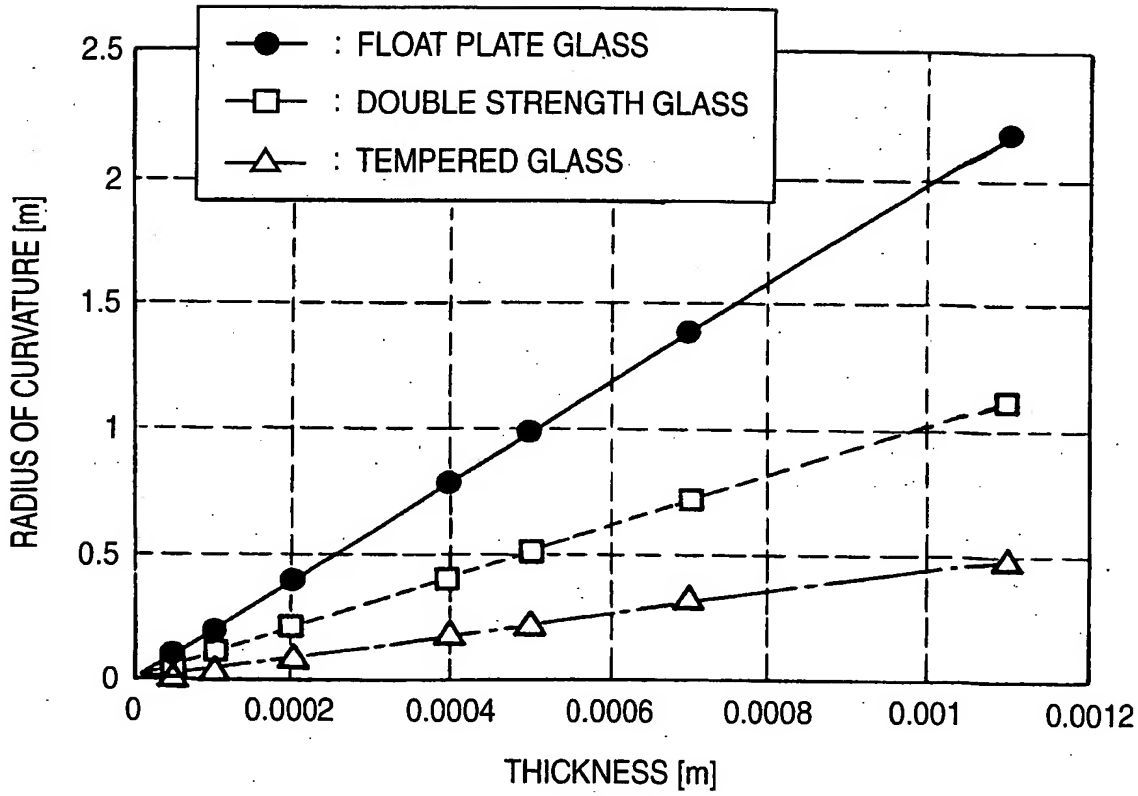


FIG. 7

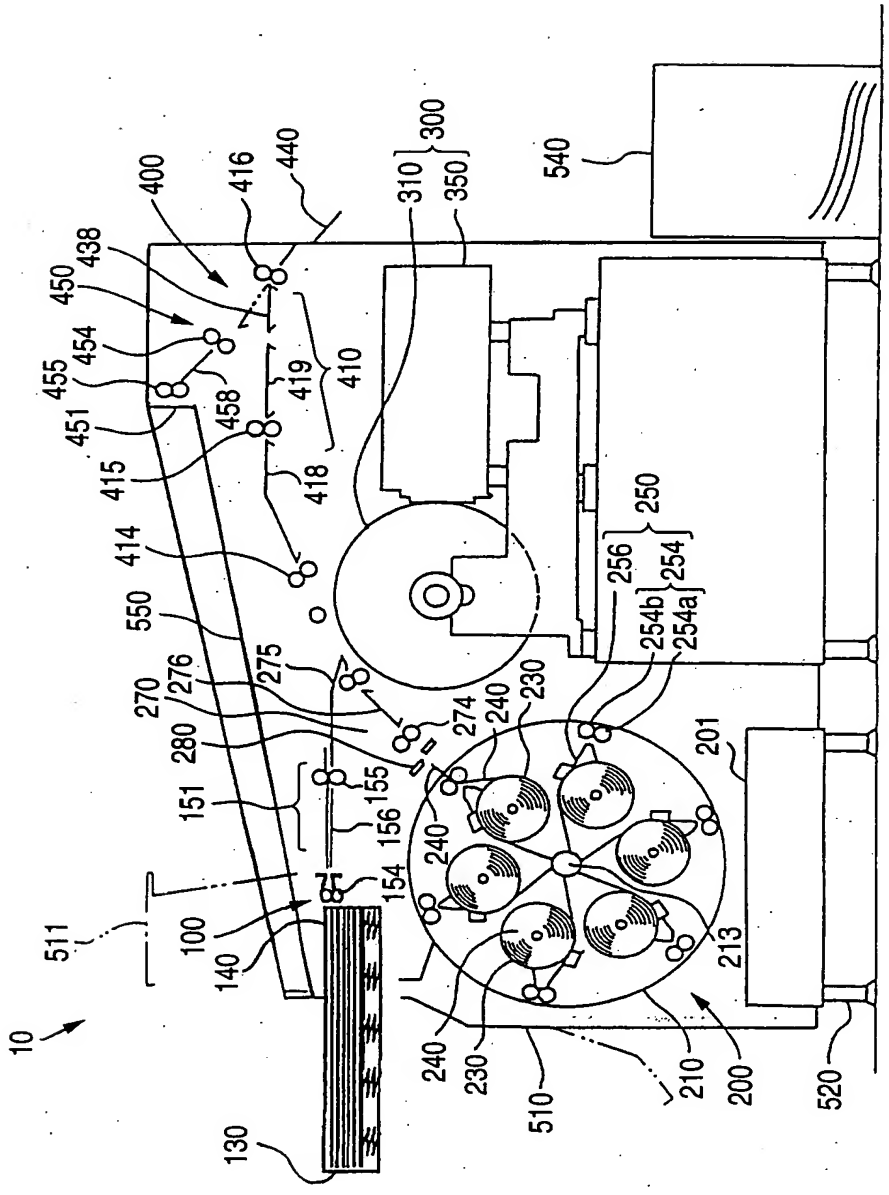
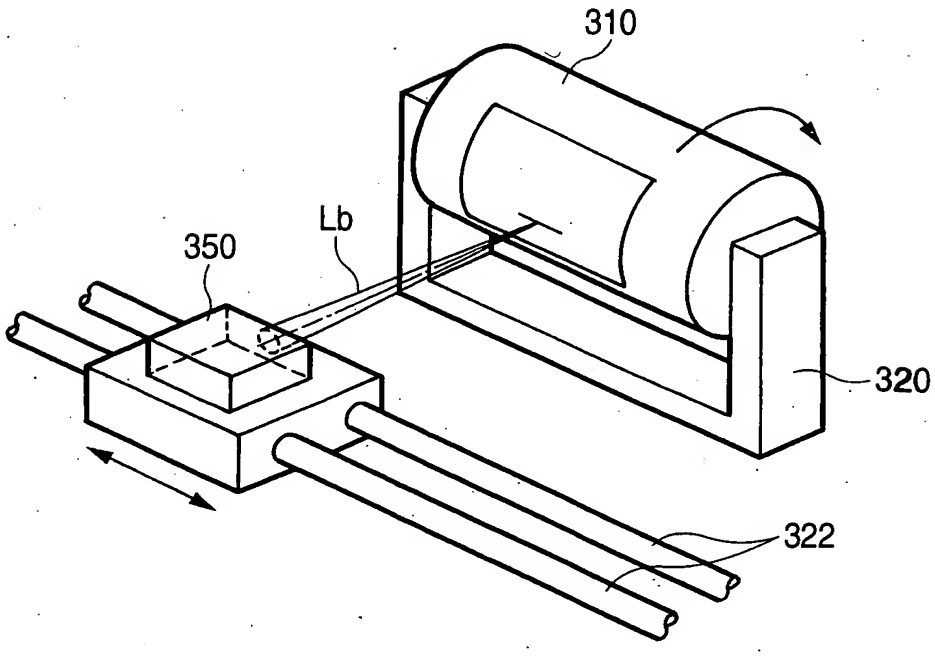


FIG. 8



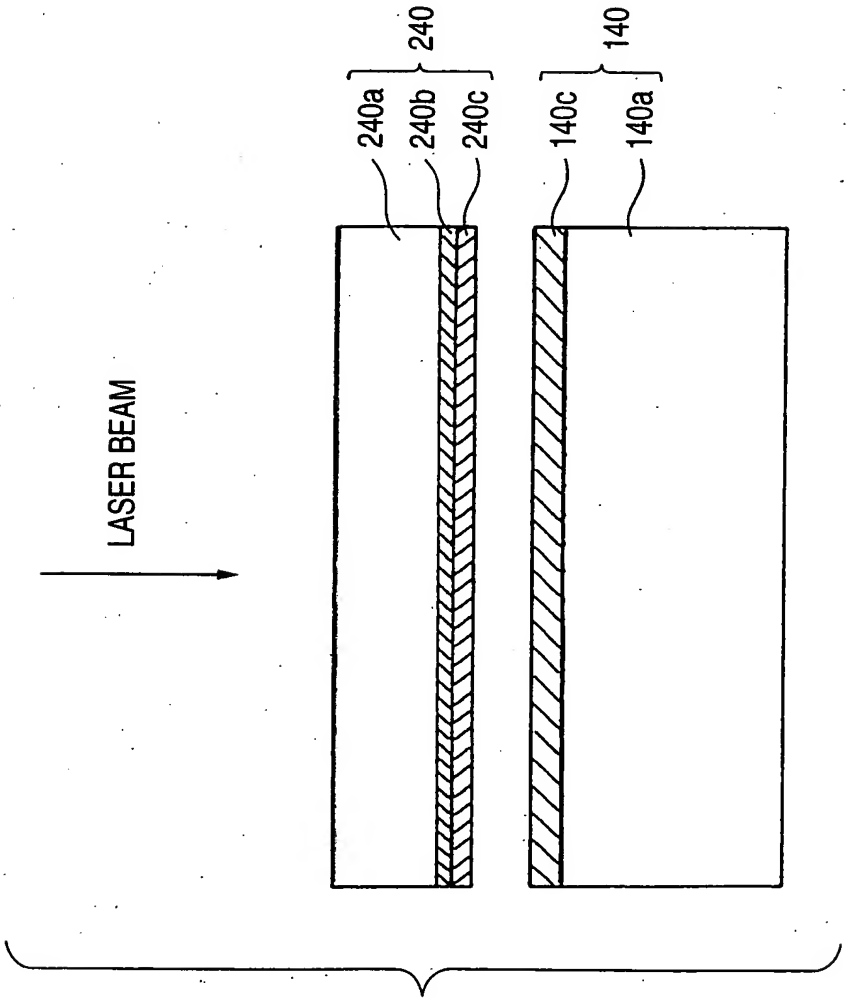


FIG. 9

FIG. 10

1. WIND AND FIX A SUPPORT MEMBER
2. SUPERPOSE AN IMAGE RECEIVING FILM ON THE SUPPORT MEMBER
3. LAMINATE THE IMAGE RECEIVING FILM (IN SOME CASES)
4. SEPARATE THE SUPPORT MEMBER OF THE IMAGE RECEIVING FILM → FORM AN IMAGE RECEIVING LAYER ON THE SUPPORT MEMBER
5. WIND A K TRANSFER FILM
6. LAMINATE K (IN SOME CASES)
7. CARRY OUT LASER RECORDING BASED ON K DATA
8. SEPARATE K → TRANSFER A PART OF AN IMAGE FORMING LAYER FOR K ONTO THE IMAGE RECEIVING LAYER
9. WIND AN R (RED) TRANSFER FILM
10. LAMINATE R (IN SOME CASES)
11. CARRY OUT LASER RECORDING BASED ON R DATA
12. SEPARATE R
13. WIND A G TRANSFER FILM
14. LAMINATE G (IN SOME CASES)
15. CARRY OUT LASER RECORDING BASED ON G DATA
16. SEPARATE G
17. WIND A B TRANSFER FILM
18. LAMINATE B (IN SOME CASES)
19. CARRY OUT RECORDING BASED ON B DATA
20. SEPARATE B

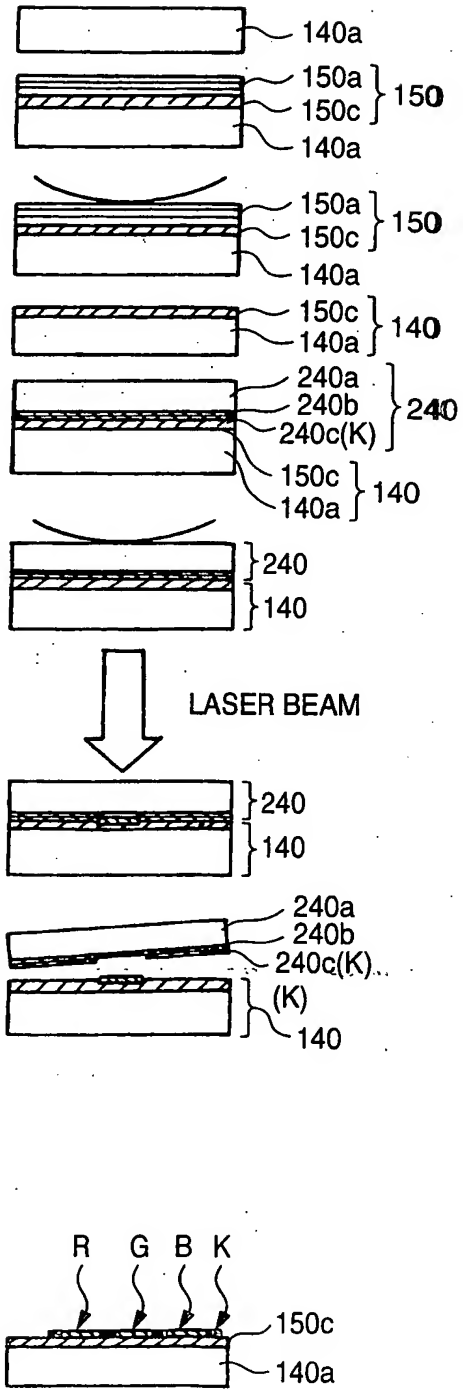


FIG. 11

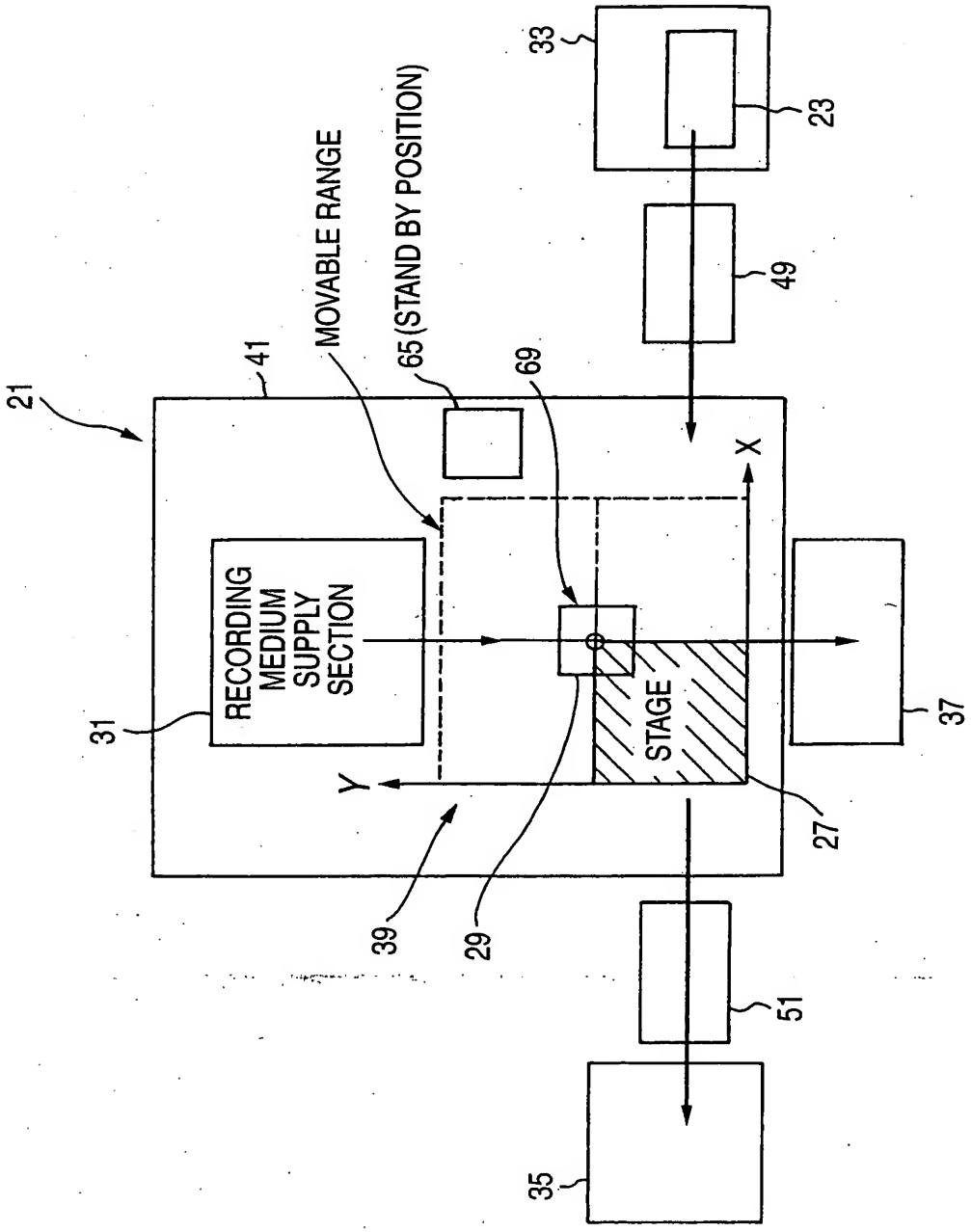


FIG. 12